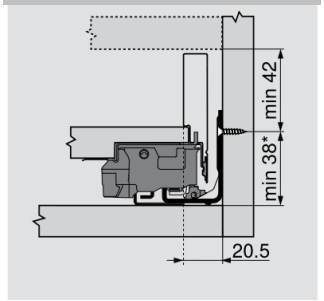
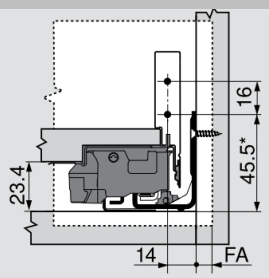
LEGRABOX -laatikot

N - korkeus

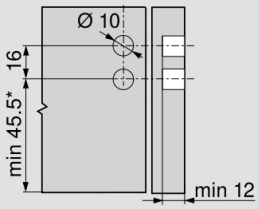
Tilantarve kaapissa



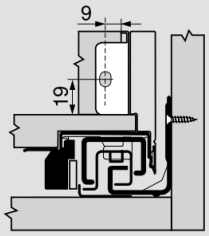
Etulevynmitoitus ruuvi



Etulevynmitoitus EXPANDO



Levytakasarjan mitoitus

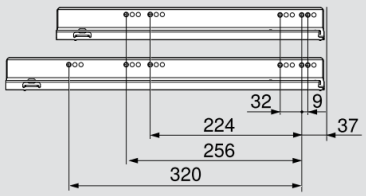


Runkokiskojen mitoitus

NL (mm)

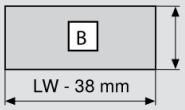
400–500

550

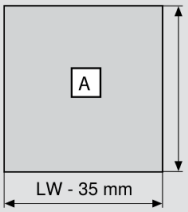


Tilantarve NL + 3 mm

Laatikon pohjan ja levytakasarjan mitoitus 16 mm melamiinilevylle



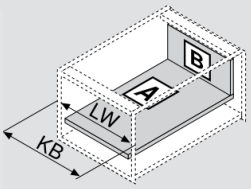
Levytakasarja
39 mm



Pohjalevy

Levytakasarjalla
NL – 10 mm

Terästakasarjalla
NL – 21 mm

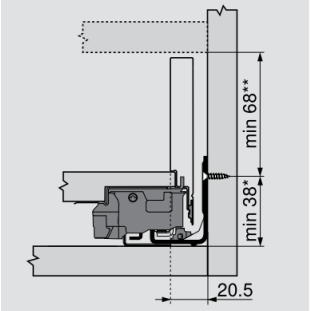




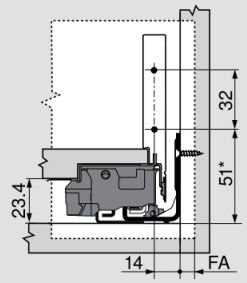
Laatikon pohjan työstömitoitus

M - korkeus

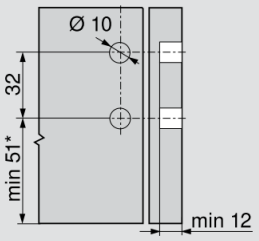
Tilantarve kaapissa



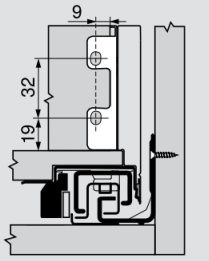
Etulevynmitoitus ruuvi



Etulevynmitoitus EXPANDO



Levytakasarjan mitoitus



Runkokiskojen mitoitus

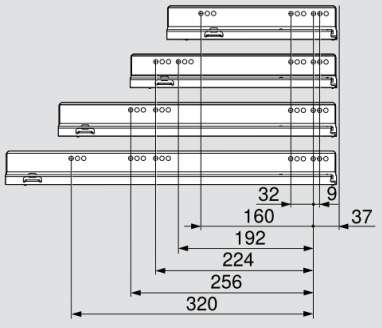
NL (mm)

270

300, 350

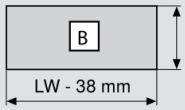
400–500

550, 600

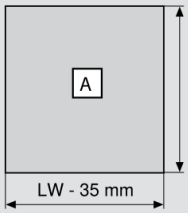


Tilantarve NL + 3 mm

Laatikon pohjan ja levytakasarjan mitoitus 16 mm melamiinilevylle



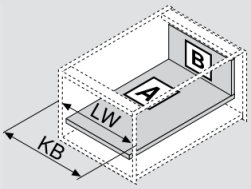
Levytakasarja
63 mm



Pohjalevy

Levytakasarjalla
NL – 10 mm

Terästakasarjalla
NL – 21 mm

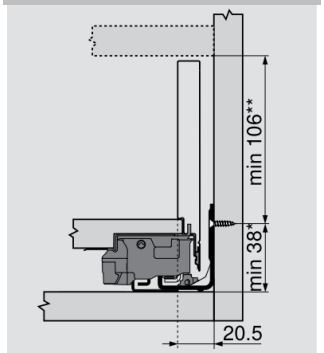




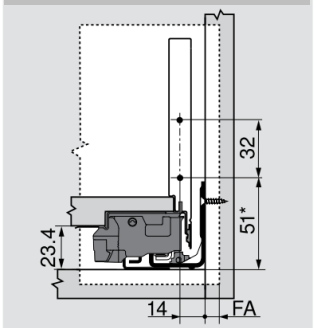
Laatikon pohjan työstömitoitus

K - korkeus

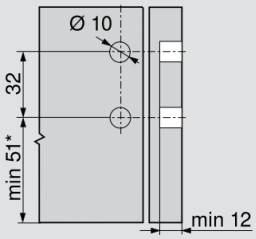
Tilantarve kaapissa



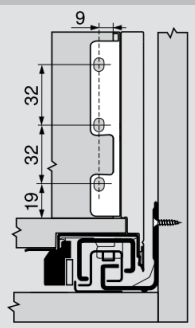
Etulevynmitoitus ruuvi



Etulevynmitoitus EXPANDO



Levytakasarjan mitoitus



Runkokiskojen mitoitus

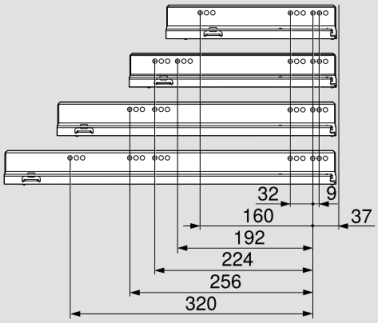
NL (mm)

270

300, 350

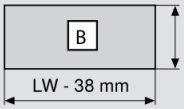
400–500

550, 600

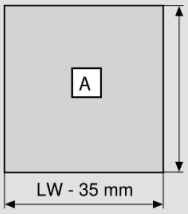


Tilantarve NL + 3 mm

Laatikon pohjan ja levytakasarjan mitoitus 16 mm melamiinilevylle



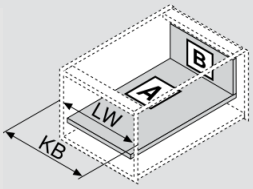
Levytakasarja
101 mm



Pohjalevy

Levytakasarjalla
NL – 10 mm

Terästakasarjalla
NL – 21 mm

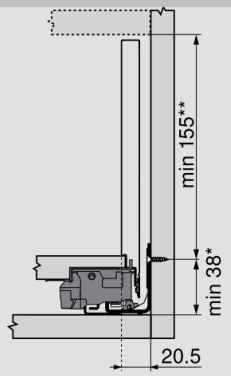




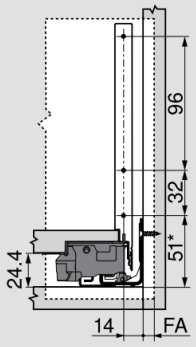
Laatikon pohjan työstömitoitus

C - korkeus

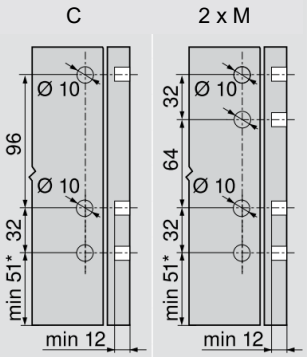
Tilantarve kaapissa



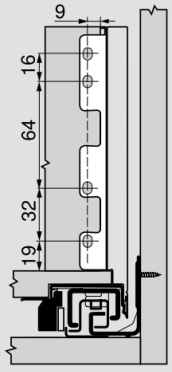
Etulevynmitoitus ruuvi



Etulevynmitoitus EXPANDO



Levytakasarjan mitoitus



Runkokiskojen mitoitus

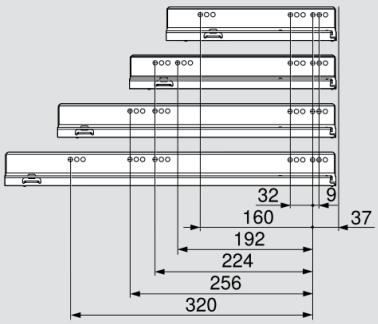
NL (mm)

270

300, 350

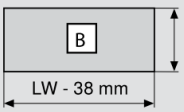
400–500

550, 600

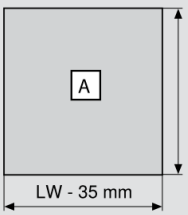


Tilantarve NL + 3 mm

Laatikon pohjan ja levytakasarjan mitoitus 16 mm melamiinilevylle



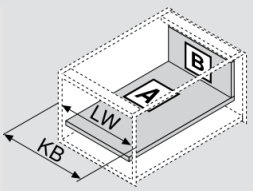
Levytakasarja
148 mm

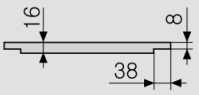


Pohjalevy

Levytakasarjalla
NL – 10 mm

Terästakasarjalla
NL – 21 mm

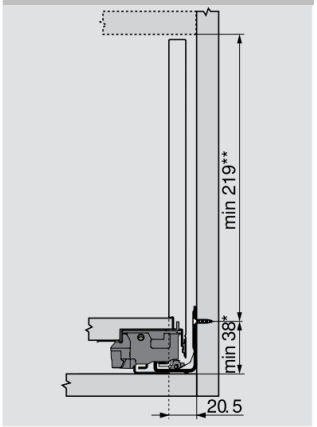




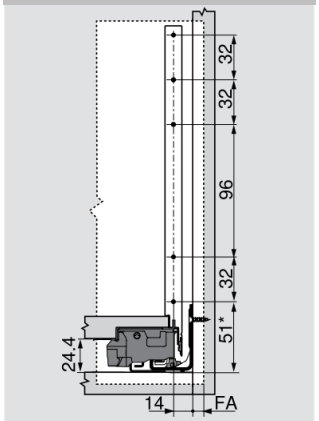
Laatikon pohjan työstömitoitus

F - korkeus

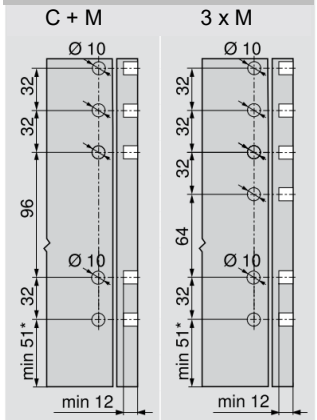
Tilantarve kaapissa



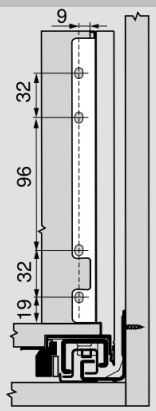
Etulevynmitoitus ruuvi



Etulevynmitoitus EXPANDO



Levytakasarjan mitoitus



Runkokiskojen mitoitus

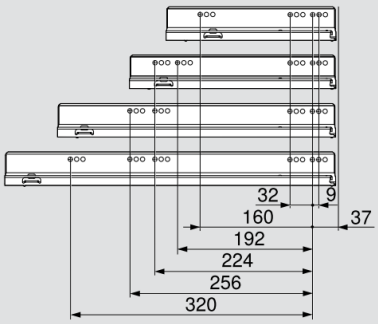
NL (mm)

270

300, 350

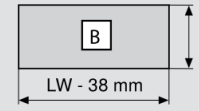
400–500

550, 600

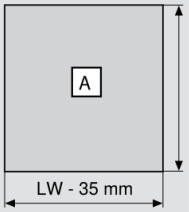


Tilantarve NL + 3 mm

Laatikon pohjan ja levytakasarjan mitoitus 16 mm melamiinilevylle



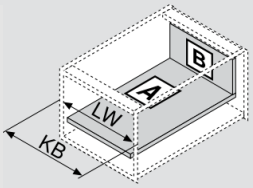
Levytakasarja
212 mm



Pohjalevy

Levytakasarjalla
NL – 10 mm

Terästakasarjalla
NL – 21 mm



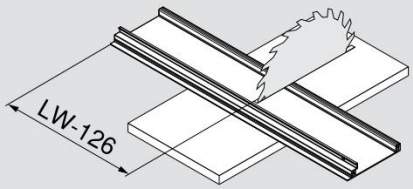


Laatikon pohjan työstömitoitus

Sisälaatikon etusarjaprofiilin ja reelingin mitoitus

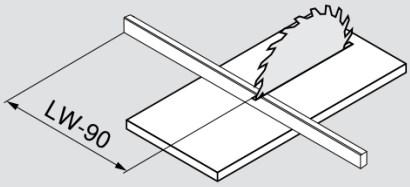
Etusarjaprofiili

LW = Kaapin sisäleveys



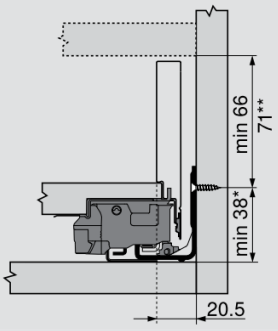
Reelinki

LW = Kaapin sisäleveys

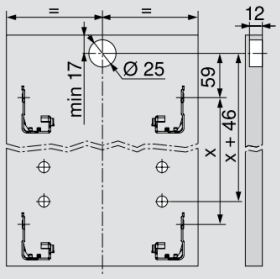


Sisälaatikon mukaanottosalvan mitoitus

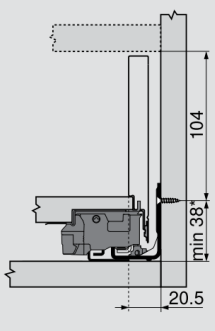
M - korkeus

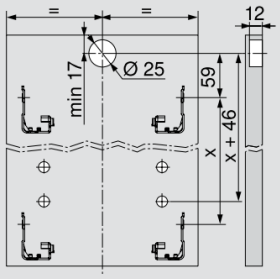


**) mukaanottosalvalla

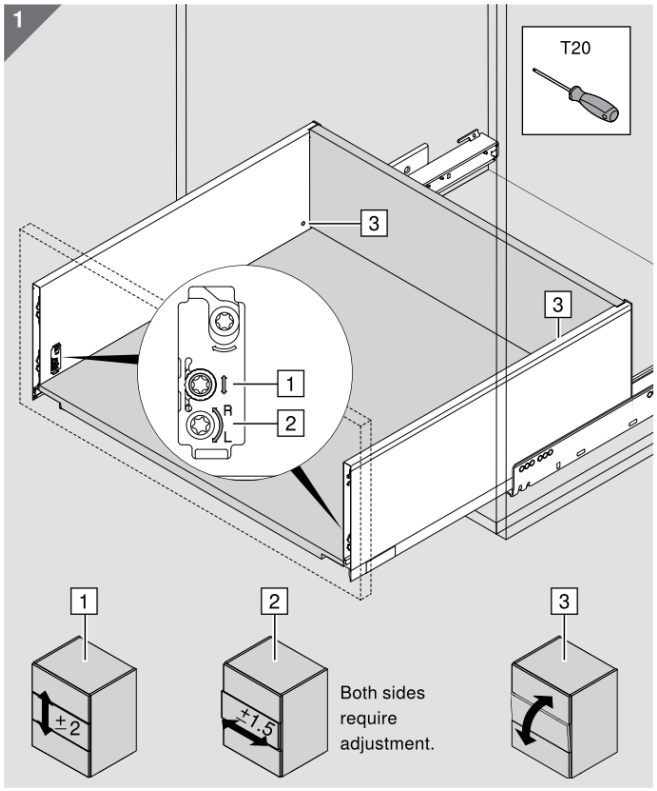


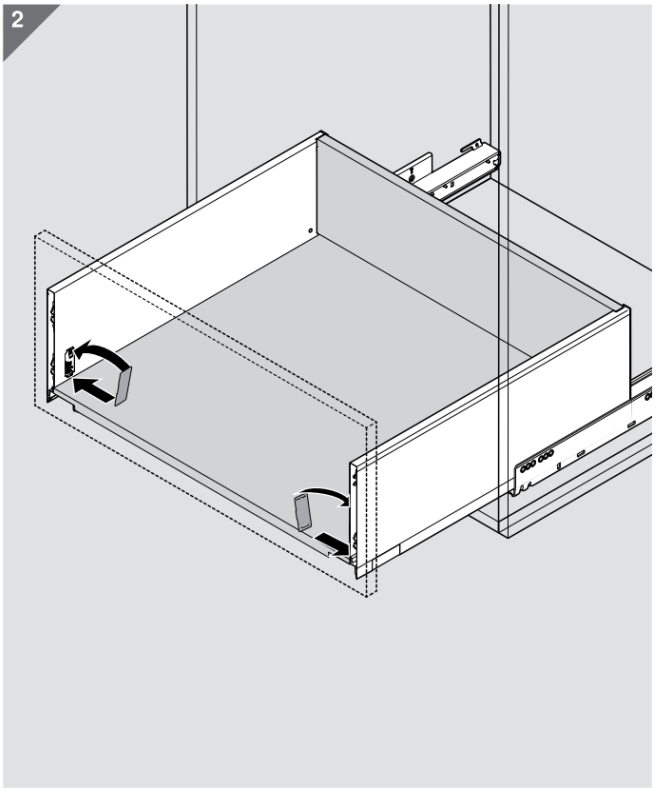
K - korkeus





LEGRABOX -laatikon säätö





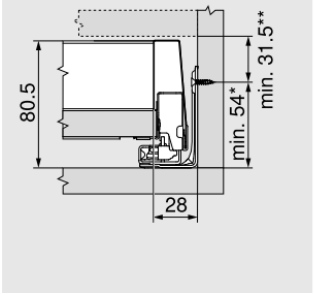
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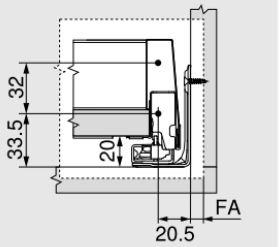
MERIVOBOX -laatikot

N - korkeus

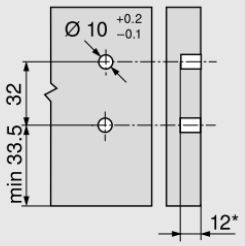
Tilantarve kaapissa



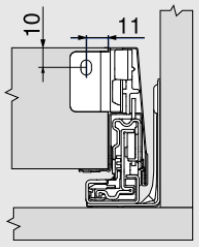
Etulevynmitoitus ruuvi



Etulevynmitoitus EXPANDO

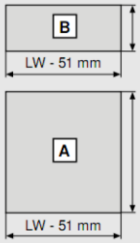


Levytakasarjan mitoitus



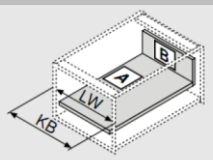
**) Kallistuksen säätö +2 mm FA = päällelyönti

Laatikon pohjan ja levytakasarjan mitoitus 16 mm melamiinilevylle



Takalevyn korkeus
60,5 mm

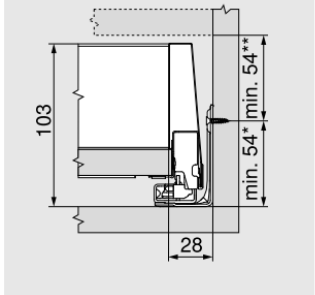
Pohjalevy syvyys
Levytakasarja
NL – 26 mm
Terästakasarja
NL – 22 mm



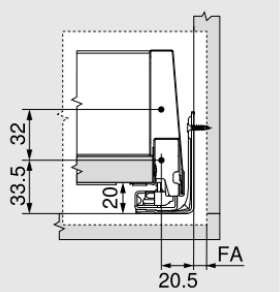
KB Kaapin leveys
LW Kaapin sisäleveys
NL Laatikon nimellispituus

M - korkeus

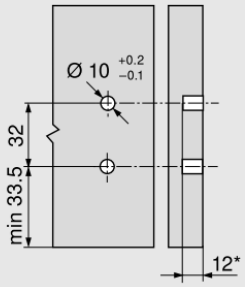
Tilantarve kaapissa



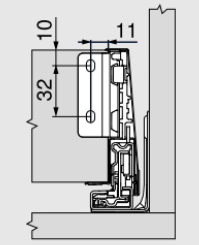
Etulevynmitoitus ruuvi



Etulevynmitoitus EXPANDO

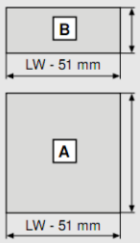


Levytakasarjan mitoitus



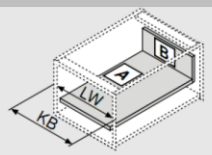
**) Kallistuksen säätö +2 mm FA = päällelyönti

Laatikon pohjan ja levytakasarjan mitoitus 16 mm melamiinilevylle



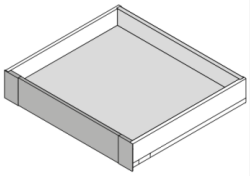
Takalevyn korkeus
83 mm

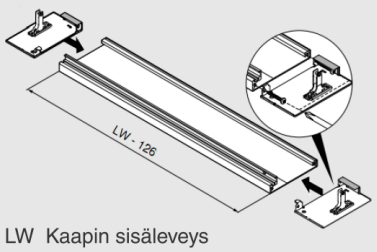
Pohjalevy syvyys
Levytakasarja
NL – 26 mm
Terästakasarja
NL – 22 mm



KB Kaapin leveys
LW Kaapin sisäleveys
NL Laatikon nimellispituus

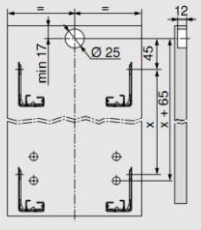
M - sisälaatiko, M - etusarjaprofiilin mitoitus





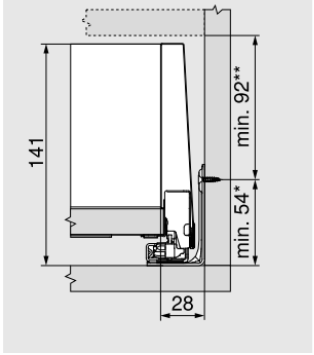
LW Kaapin sisäleveys

Mukaanottosalvan mitoitus

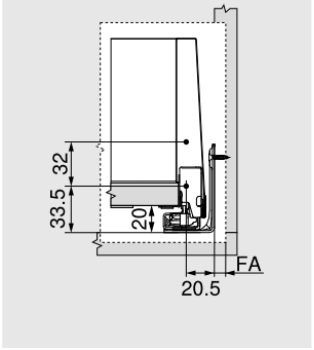


K - korkeus

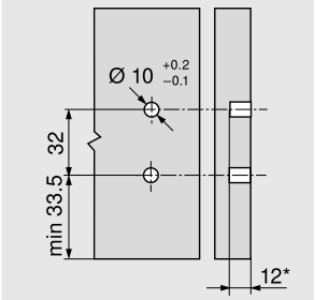
Tilantarve kaapissa



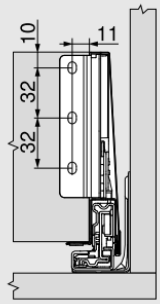
Etulevynmitoitus ruuvi



Etulevynmitoitus EXPANDO

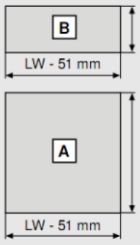


Levytakasarjan mitoitus



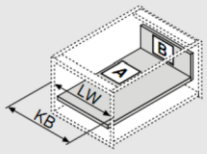
**) Kallistuksen säätö +2 mm FA = päällelyönti

Laatikon pohjan ja levytakasarjan mitoitus 16 mm melamiinilevylle



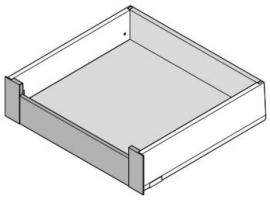
Takalevyn korkeus
121 mm

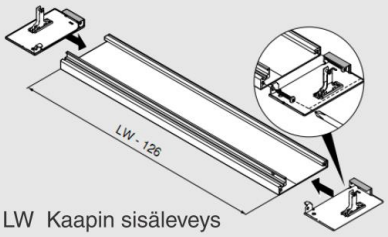
Pohjalevy syvyys
Levytakasarja
NL – 26 mm
Terästakasarja
NL – 22 mm



KB Kaapin leveys
LW Kaapin sisäleveys
NL Laatikon nimellispituus

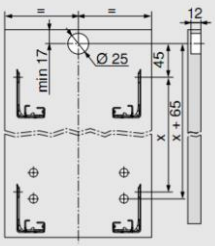
K - sisälaatikon, M - etusarjaprofiilin mitoitus





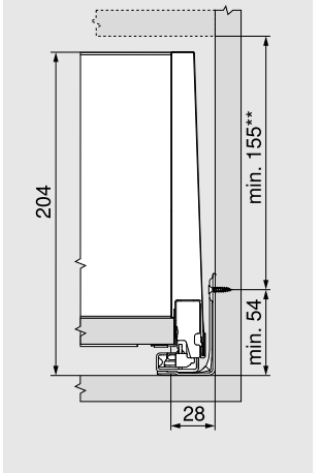
LW Kaapin sisäleveys

Mukaanottosalvan mitoitus

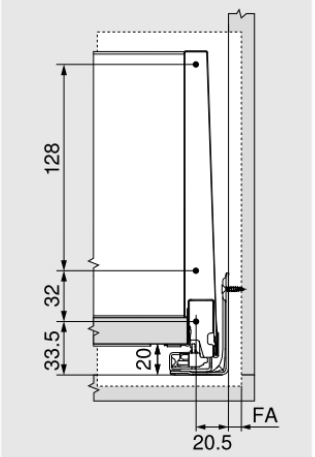


E - korkeus

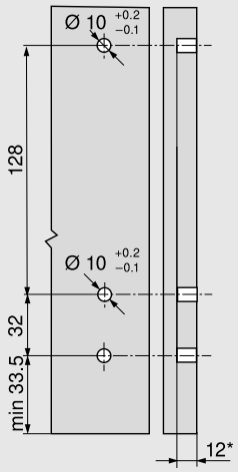
Tilantarve kaapissa



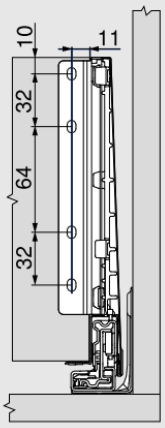
Etulevynmitoitus ruuvi



Etulevynmitoitus

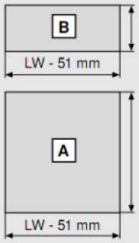


Levytakasarjan mitoitus



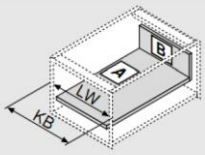
**) Kallistuksen säätö +2 mm FA = päällelyönti

Laatikon pohjan ja levytakasarjan mitoitus 16 mm melamiinilevylle



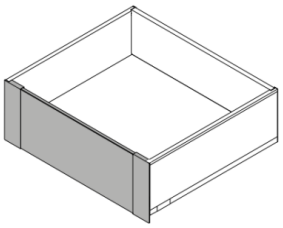
Takalevyn korkeus
184 mm

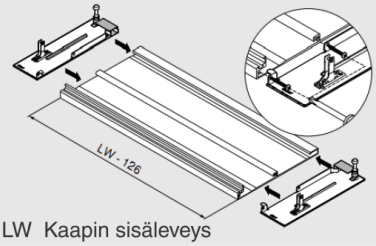
Pohjalevy syvyys
Levytakasarja
NL – 26 mm
Terästakasarja
NL – 22 mm



KB Kaapin leveys
LW Kaapin sisäleveys
NL Laatikon nimellispituus

E - sisälaatikon, E - etusarjaprofiilin mitoitus

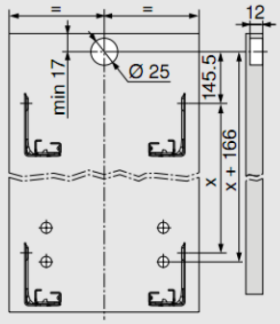




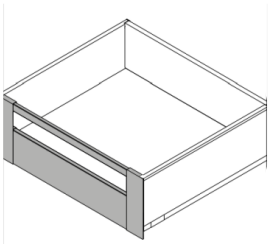
LW Kaapin sisäleveys

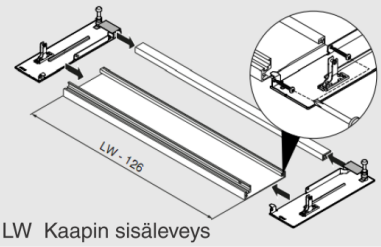
E - profiilin mitta LW – 126 mm

Mukaanottosalvan mitoitus



E - sisälaatikon, M - etusarjaprofiilin ja reelingin mitoitus

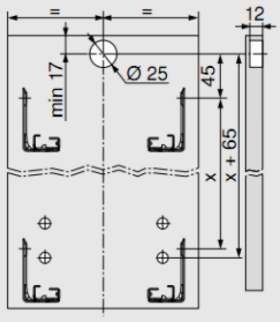




LW Kaapin sisäleveys

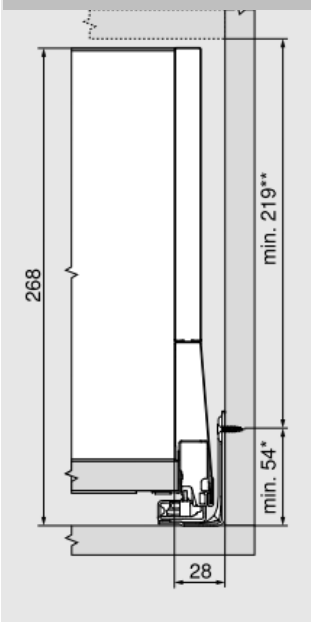
M - profiilin mitta LW – 126 mm
Reelingin mitta LW – 111 mm

Mukaanottosalvan mitoitus

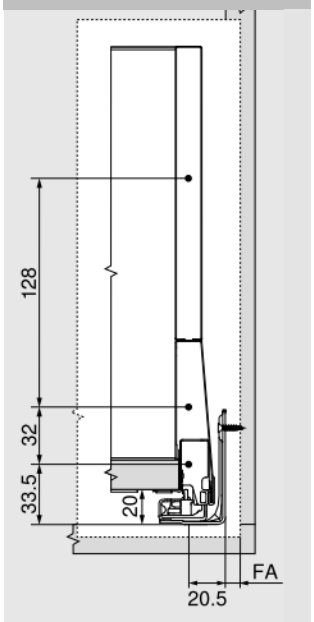


F - korkeus

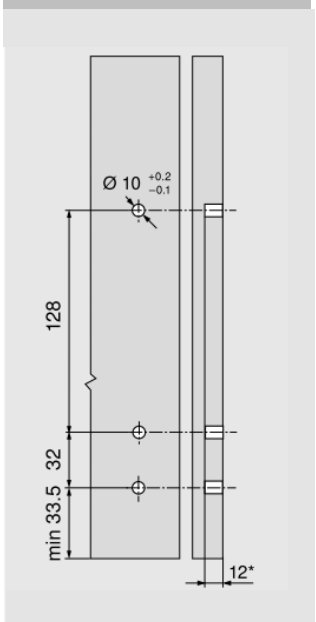
Tilantarve kaapissa



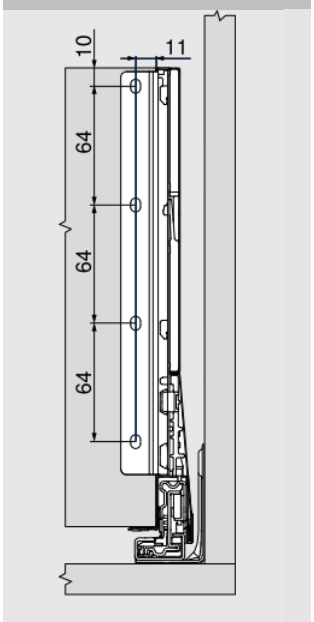
Etulevynmitoitus ruuvi



Etulevynmitoitus EXPANDO

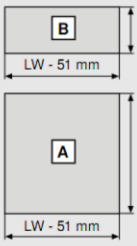


Levytakasarjan mitoitus



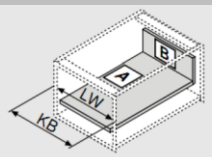
**) Kallistuksen säätö +2 mm FA = päällelyönti

Laatikon pohjan ja levytakasarjan mitoitus 16 mm melamiinilevylle



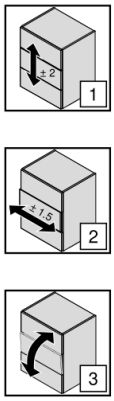
Takalevyn korkeus
248 mm

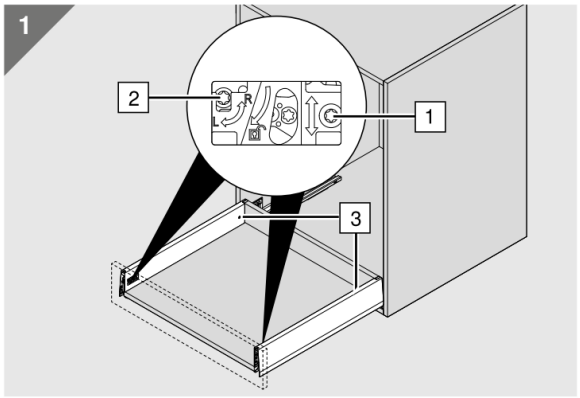
Pohjalevy syvyys
Levytakasarja
NL – 26 mm
Terästakasarja
NL – 22 mm

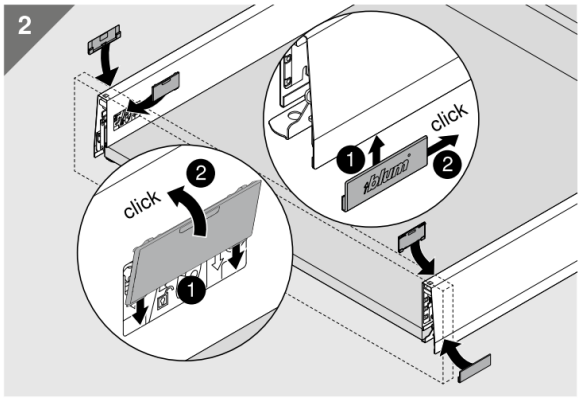


KB Kaapin leveys
LW Kaapin sisäleveys
NL Laatikon nimellispituus

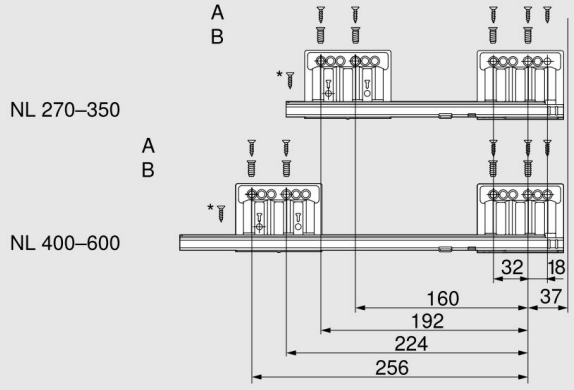
MERIVOBOX -laatikon säätö







Runkokiskojen kiinnityspaikat

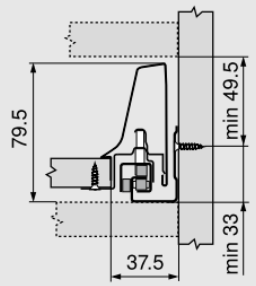
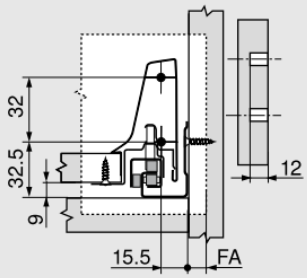
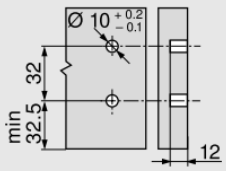
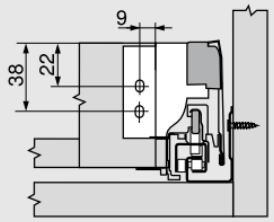


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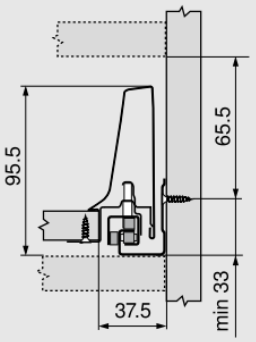
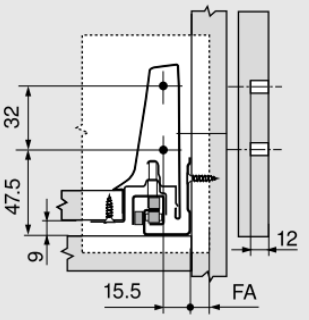
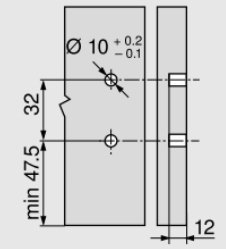
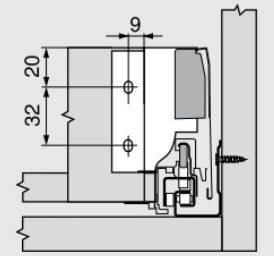
TANDEMBOX -laatikot

N - korkeus

Tilantarve kaapissa	Etulevynmitoitus ruuvi	Etulevynmitoitus EXPANDO	Levytakasarjan mitoitus
			

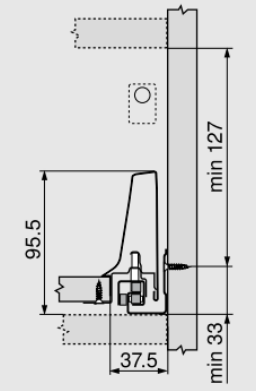
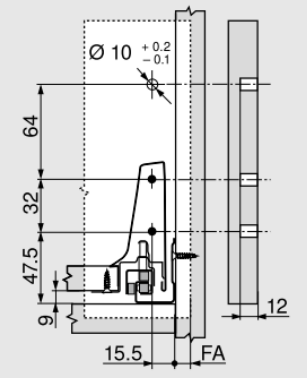
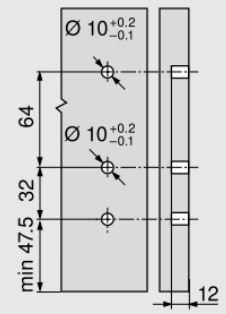
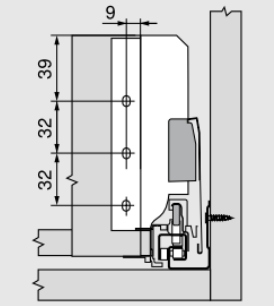
FA = päällelyönti

M - korkeus

Tilantarve kaapissa	Etulevynmitoitus ruuvi	Etulevynmitoitus EXPANDO	Levytakasarjan mitoitus
			

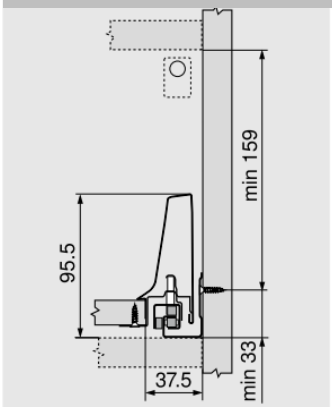
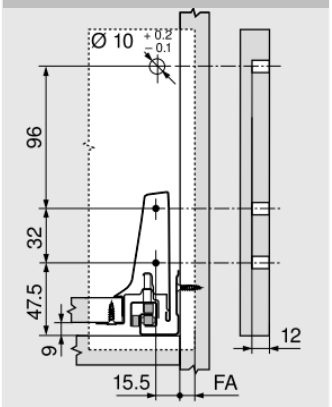
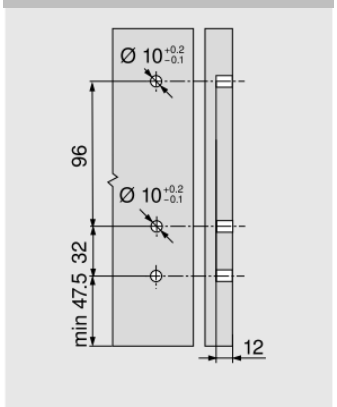
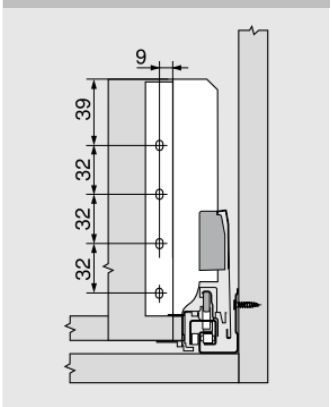
FA = päällelyönti

B - korkeus

Tilantarve kaapissa	Etulevynmitoitus ruuvi	Etulevynmitoitus EXPANDO	Levytakasarjan mitoitus
			

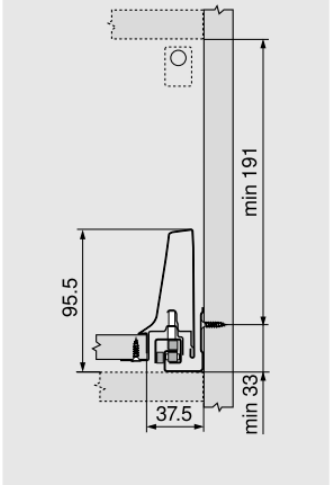
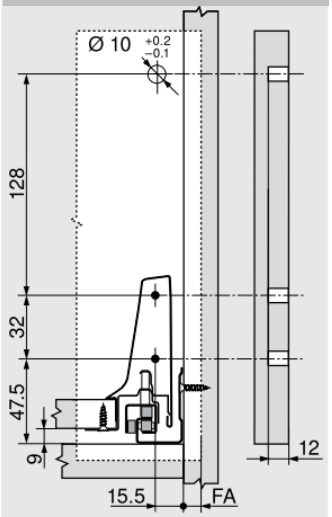
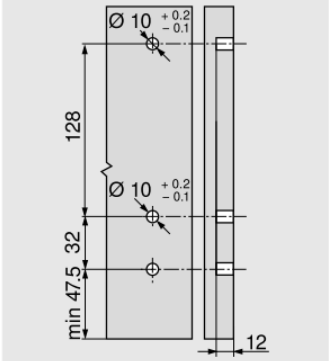
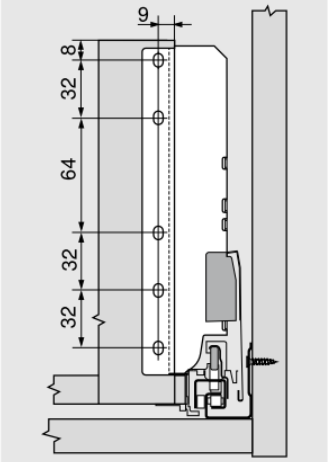
FA = päällelyönti

C – korkeus

Tilantarve kaapissa	Etulevynmitoitus ruuvi	Etulevynmitoitus EXPANDO	Levytakasarjan mitoitus
			

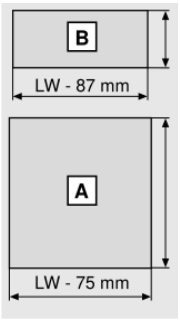
FA = päällelyönti

D – korkeus

Tilantarve kaapissa	Etulevynmitoitus ruuvi	Etulevynmitoitus EXPANDO	Levytakasarjan mitoitus
			

FA = päällelyönti

TANDEMBOX levyosien mitoitus

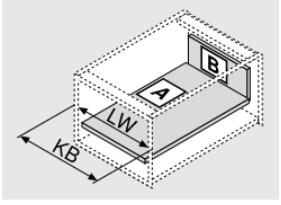


Levytakasarjan korkeus taulukosta

Pohjan syvyys:

Levytakasarjalla NL – 24 mm

Teräs takasarjalla NL – 22 mm



KB = Kaapin moduulimitta

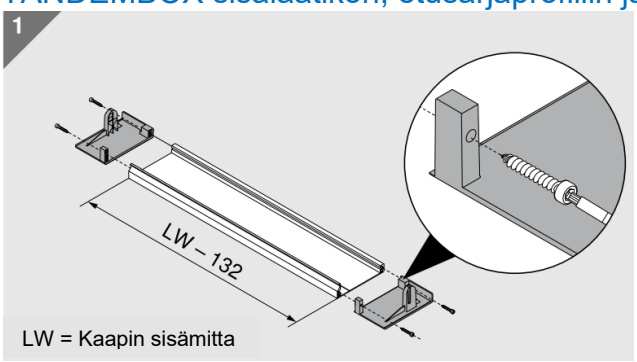
LW = Kaapin sisämitta

NL = Kiskon nimellismitta

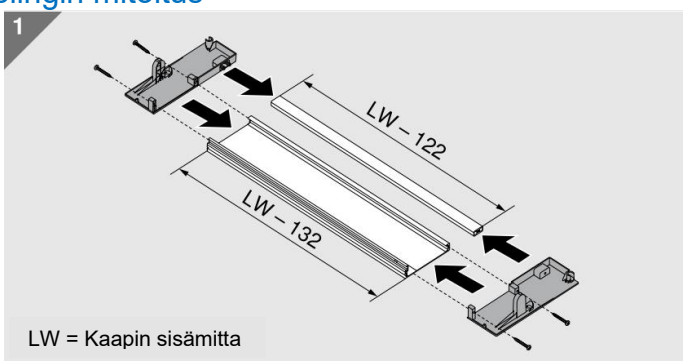
A	Pohja	Leveys	Pituus
	Levy takasarja	LW - 75 mm	NL - 24 mm
	Teräs takasarja	LW - 75 mm	NL - 22 mm

B	Takasarja	Leveys	Korkeus
	N-korkeus	LW - 87 mm	69 mm
	M-korkeus	LW - 87 mm	84 mm
	B-korkeus	LW - 87 mm	135 mm
	C-korkeus	LW - 87 mm	167 mm
	D-korkeus	LW - 87 mm	199 mm

TANDEMBOX sisälaatikon, etusarjaprofiilin ja reelingin mitoitus

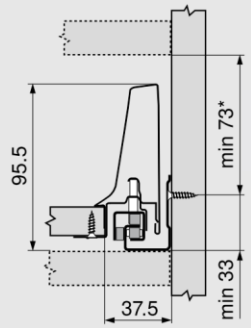


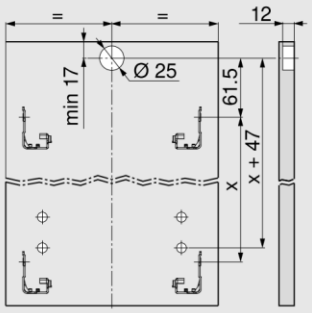
LW = Kaapin sisämitta



LW = Kaapin sisämitta

TANDEMBOX mukaanottosalvan mitoitus

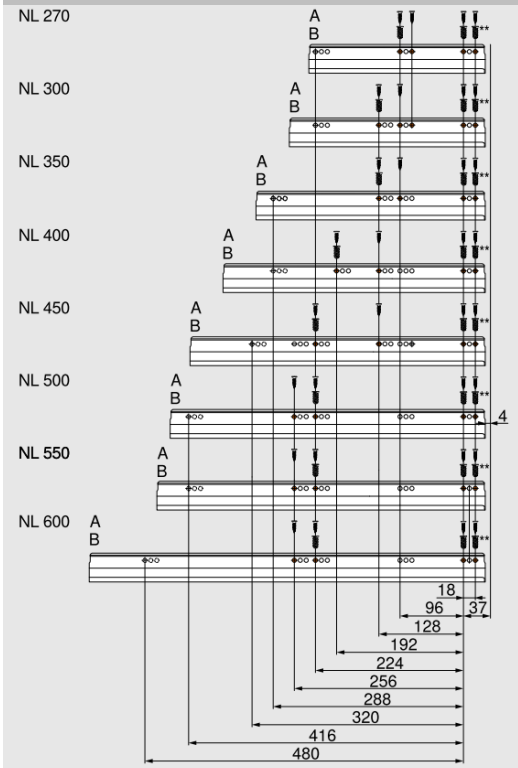




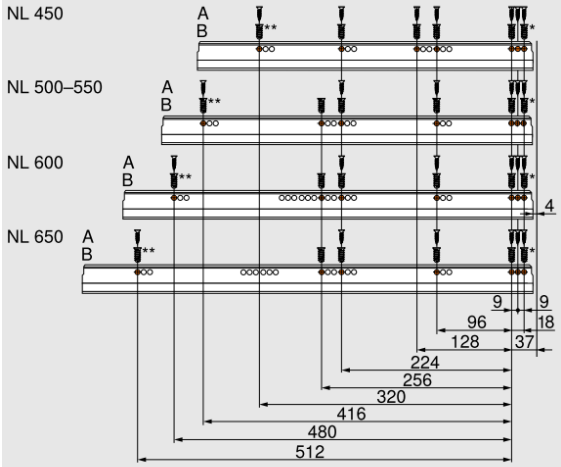
*) sisälaatikon tilantarve mukaanottosalvalla

TANDEMBOX – runkokiskojen poraus- / asennusmitoitus

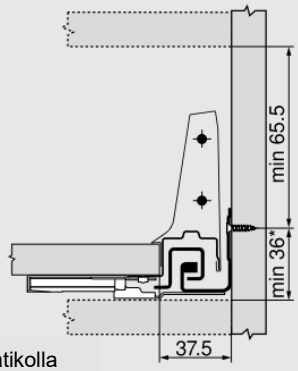
Runkokiskojen kiinnityspaikat profiili 578M – 30 kg



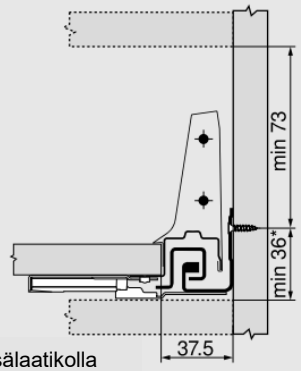
Runkokiskojen kiinnityspaikat profiili 579M – 50 kg



TIP-ON BLUMOTION asennusmitoitus



Tilantarve M -laatikolla

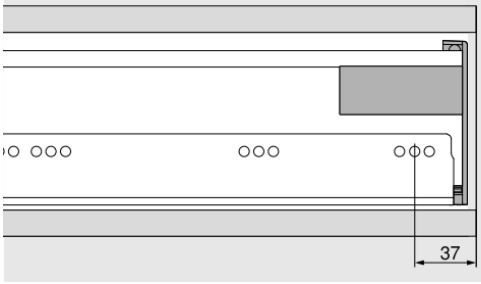


Tilantarve M -sisälaatikolla

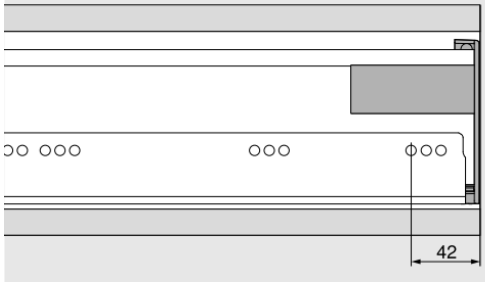
*) Kiskon asennuskorkeus käytettäessä TIP-ON BLUMOTION yksikköä on minimi 36 mm. Suositus yli 750 levyisissä kaapeissa 39 mm. Käytä aina synkronointitangon pohjatukea T60B000H.
Kaikilla laatikkokorkeuksilla sama kiskon asennusmitoitus TIP-ON BLUMOTION yksikölle.

TIP-ON BLUMOTION -sisälaatikon kiskon asemointo

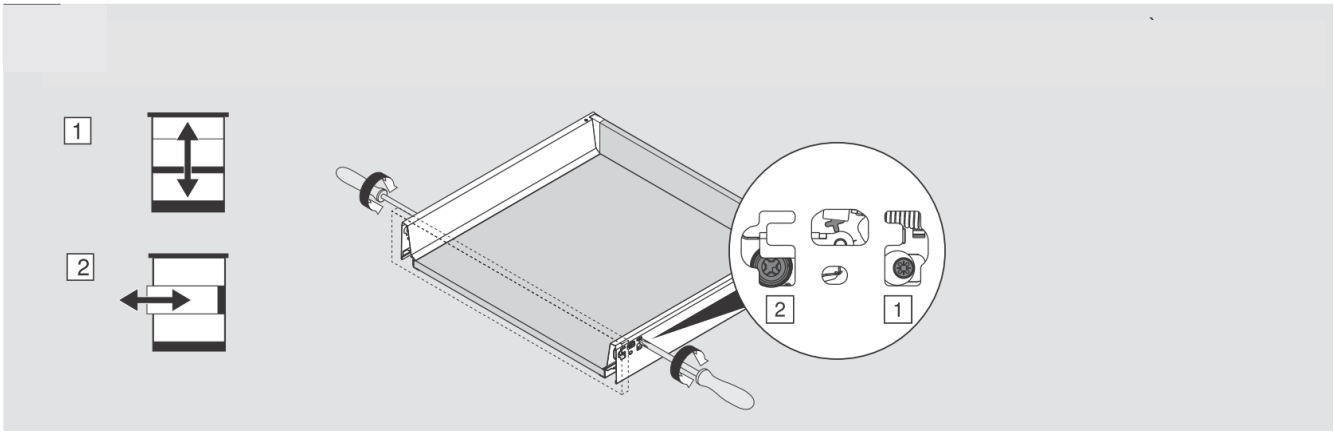
Vaihtoehto 1



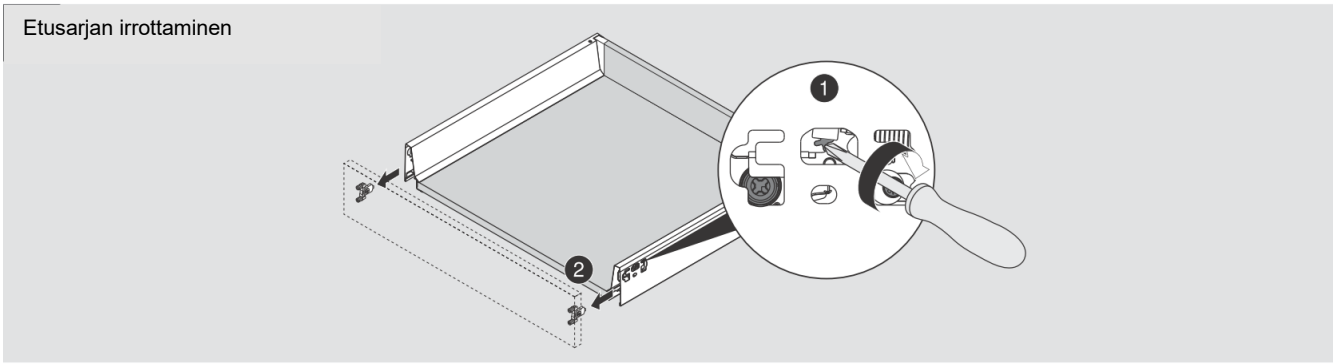
Vaihtoehto 2



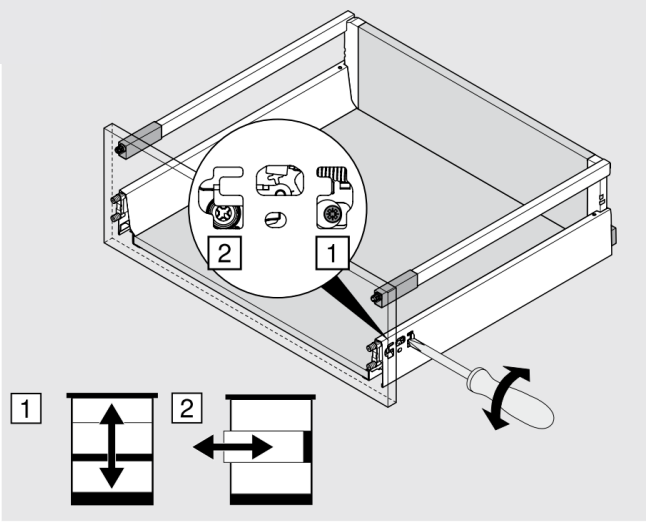
TANDEMBOX M -laatikon säätö

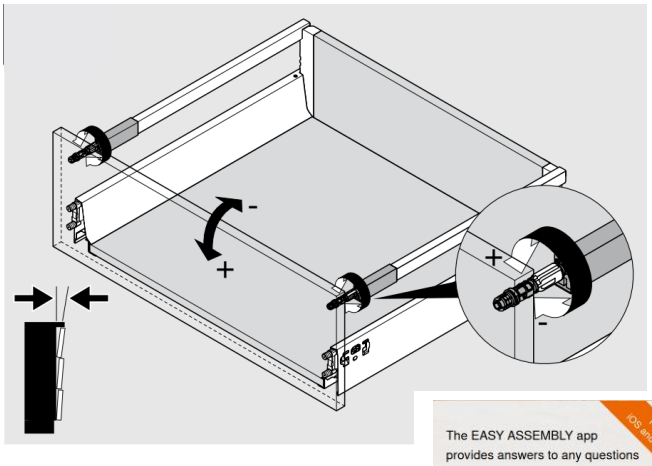


Etusarjan irrottaminen



TANDEMBOX Reelinki -laatikon säätö



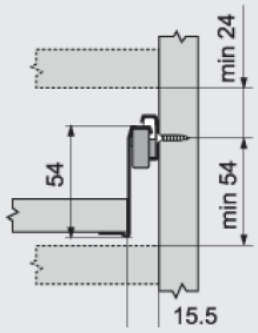




BLUM asennusohjeet sovelluksesta Easy Assembly

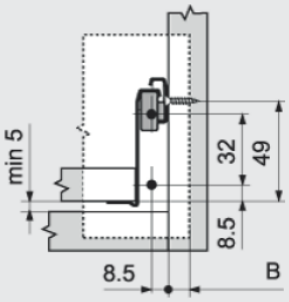
320N Laatikko

Tilantarve kaapissa

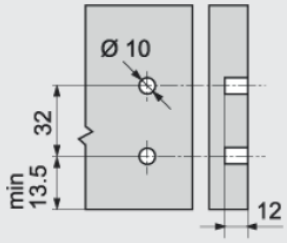


Mitoitus ruuvikiinnikkeelle

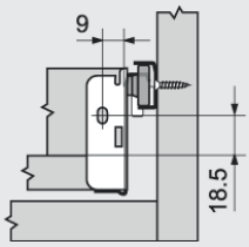
B Päällelyönti



Mitoitus INSERTA- ja konekiinnikkeelle

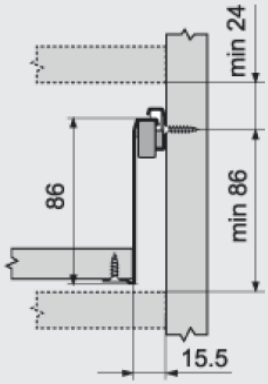


Takasarjan poraus



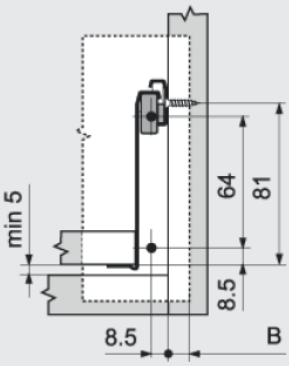
320M Laatikko

Tilantarve kaapissa

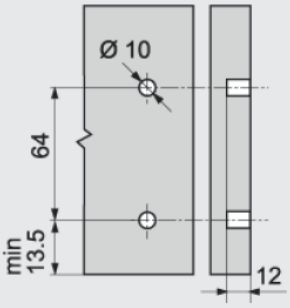


Mitoitus ruuvikiinnikkeelle

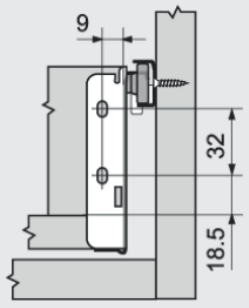
B Päällelyönti



Mitoitus INSERTA- ja konekiinnikkeelle

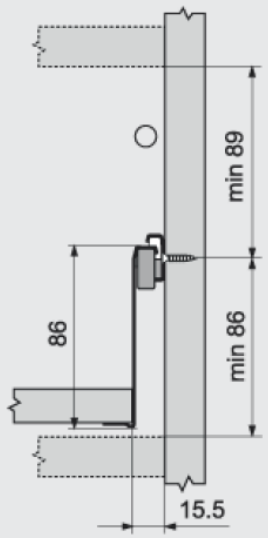


Takasarjan poraus



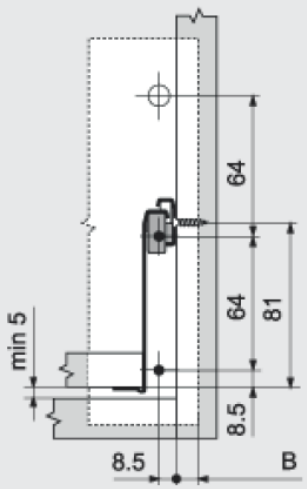
320M Laatikko + reelinki

Tilantarve kaapissa

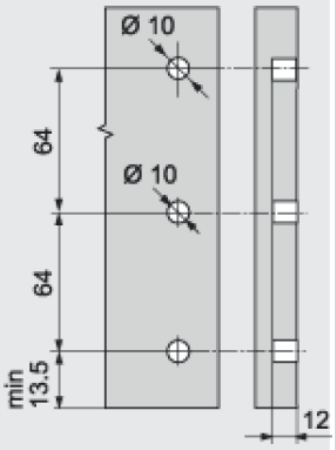


Mitoitus ruuvikiinnikkeelle

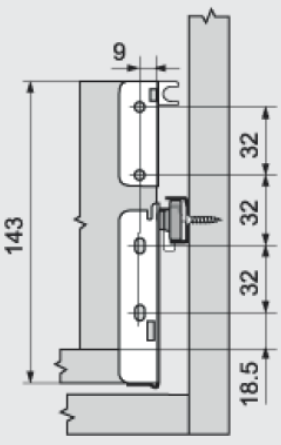
B Päällelyönti



Mitoitus INSERTA- ja konekiinnikkeelle

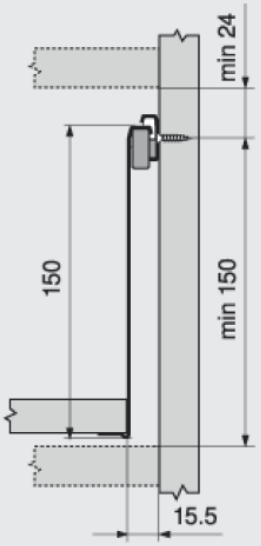


Takasarjan poraus



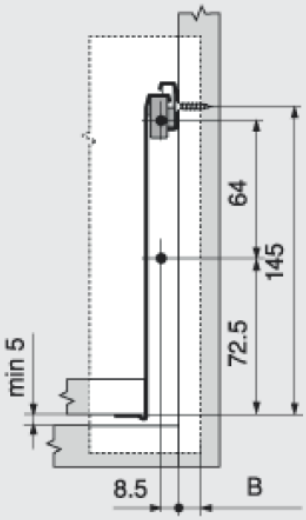
320H Laatikko

Tilantarve kaapissa

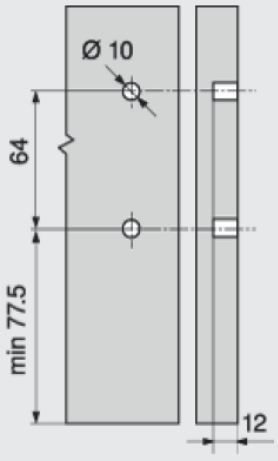


Mitoitus ruuvikiinnikkeelle

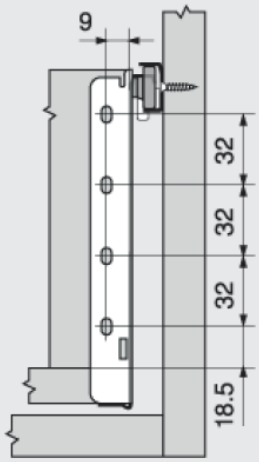
B Päällelyönti



Mitoitus INSERTA- ja konekiinnikkeelle



Takasarjan poraus



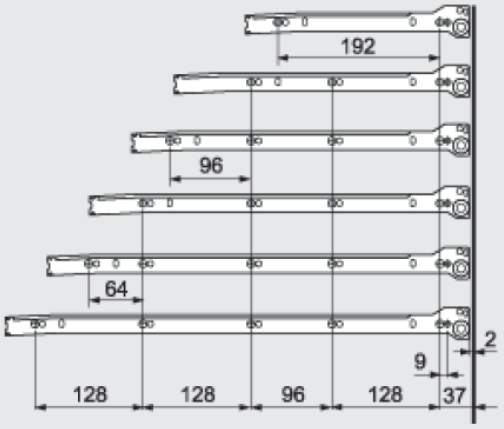
Runkokiskojen poraus-/asennusmitoitus

Laatikko 320 - 25 kg

Min. syvyysmitta = Nimellismitta + 4 mm

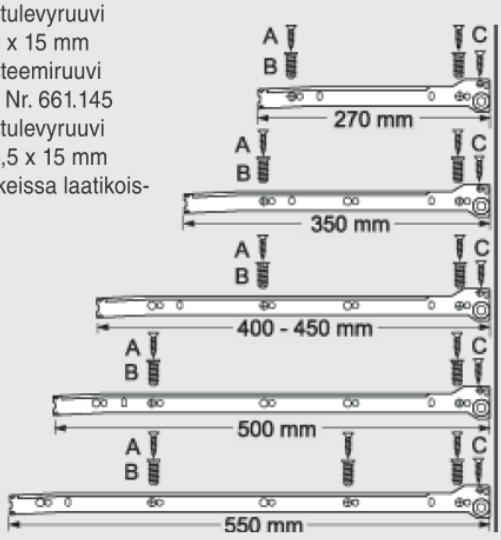
Nimellismitta

270 mm
350 mm
400 mm
450 mm
500 mm
550 mm

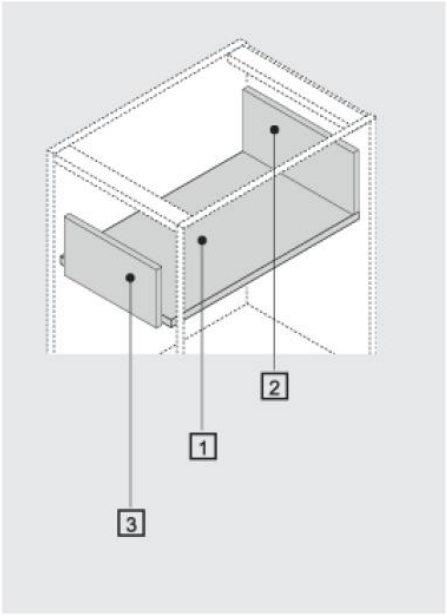


Kiinnitys runkoon

A Lastulevyruuvi Ø 4 x 15 mm
B Systeemiruuvi Art. Nr. 661.145
C Lastulevyruuvi Ø 3,5 x 15 mm korkeissa laatikoissa



METABOX-levyosien mitoitus



(1) Pohja	Leveys	Pituus
Vakiolaatikko	LW - 31 mm	NL - 2 mm
Sisälaatikko	LW - 31 mm	NL - 18 mm

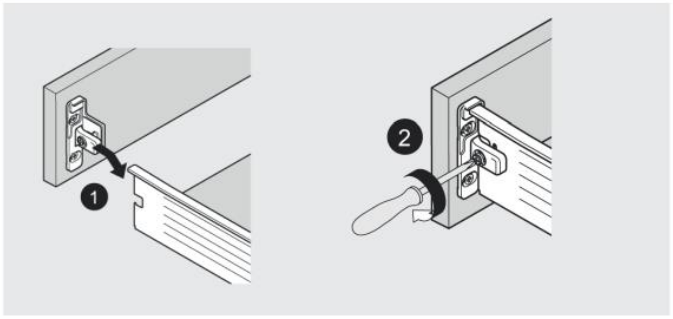
(2) Takasarja	Leveys	Korkeus
N korkeus	LW - 31 mm	39 mm
M korkeus	LW - 31 mm	71 mm
B korkeus (reelinki)	LW - 31 mm	127 mm
H korkeus	LW - 31 mm	135 mm

(3) Sisälaatikon etusarja	Leveys	Korkeus
M korkeus	LW - 64 mm	61 mm
H korkeus	LW - 64 mm	125 mm

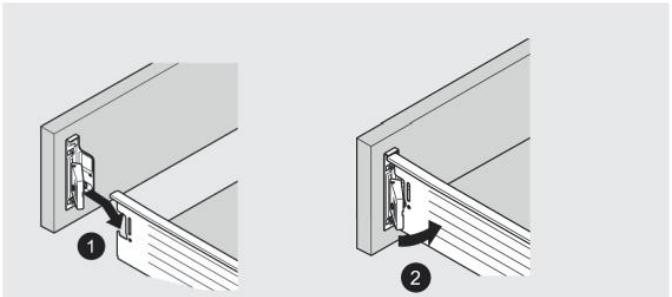
LW = Asennusaukko
NL = Nimellismitta

METABOX 320 säädöt

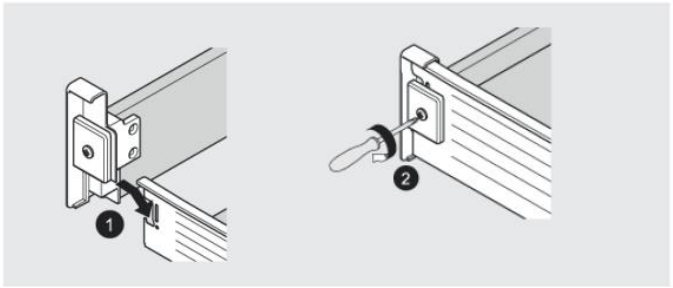
Laatikko 320N



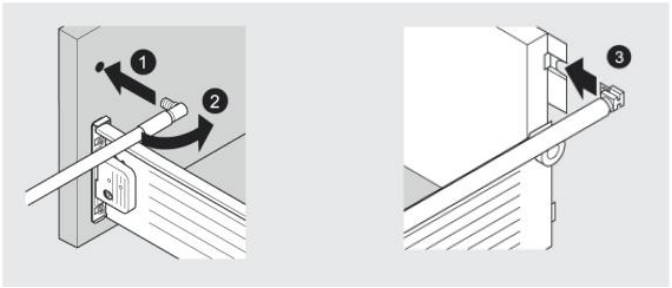
Laatikko 320M/H



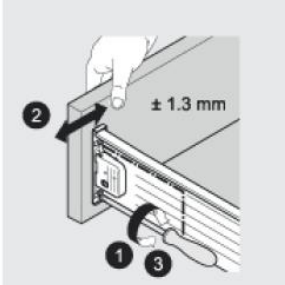
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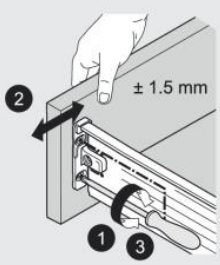
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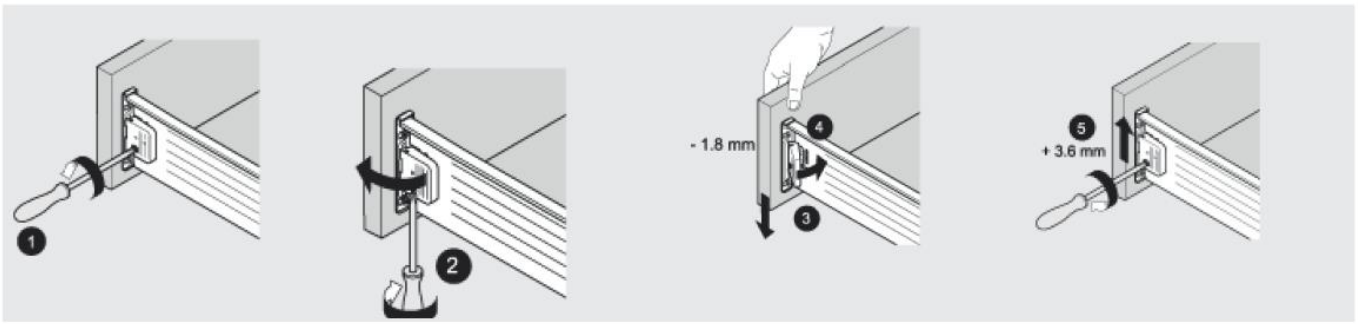
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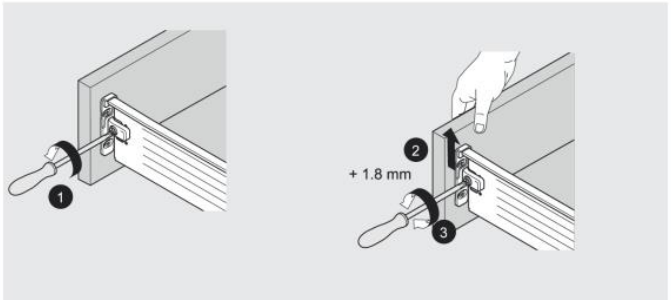
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Korkeussäätö M/H

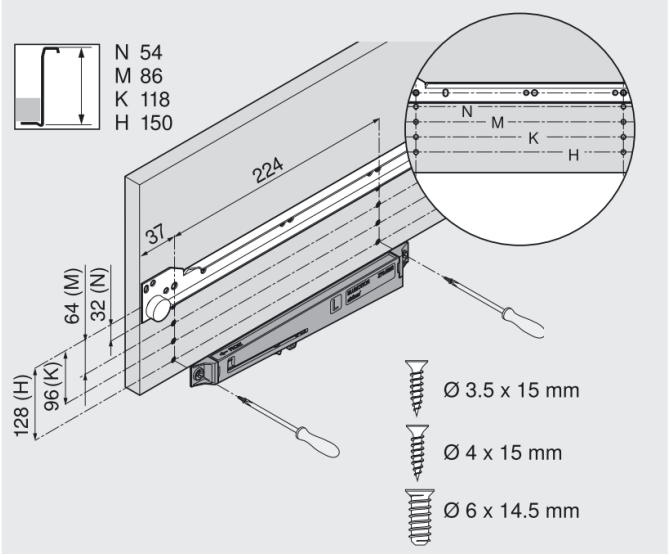


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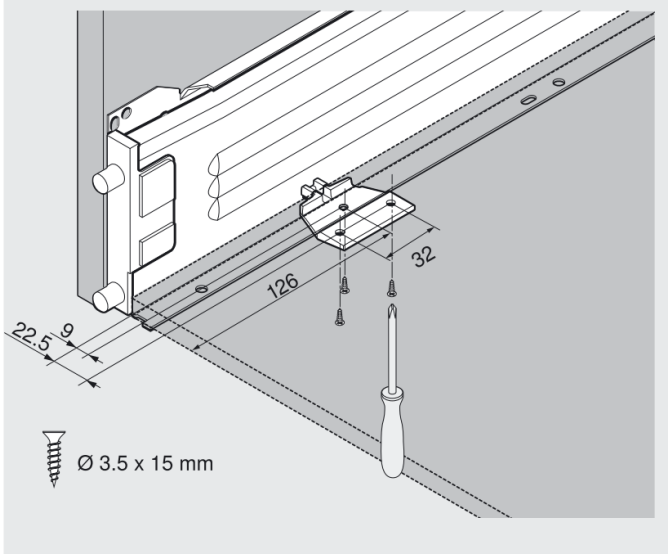


METABOX BLUMOTION mitoitus

BLUMOTION kiinnityspaikka runkoon vasemmalle

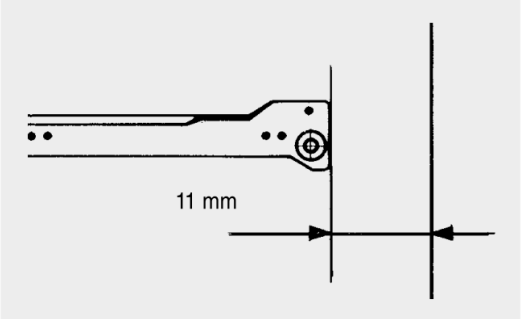


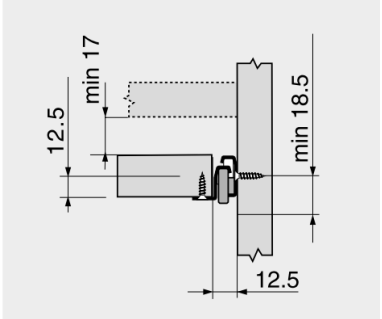
Salvan kiinnitys laatikon pohjaan vasemmalle



Leikkuulaudan kiskon mitoitus

Leikkuulaudan poraus-/asennusmitoitus





BLUM asennusohjeet sovelluksesta Easy Assembly

