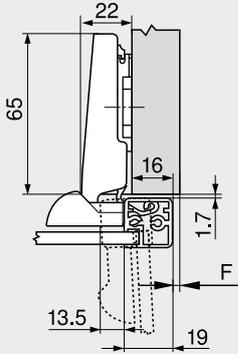


95° aluminium frame door hinge Web code
DQDMBY

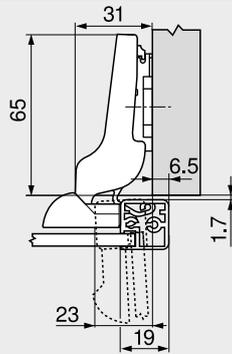
Planning
Hinge dimensions and gap calculation based on factory setting (mounting plate spacing = 0 mm)
 Hinge and front protrusion at full opening angle

Overlay application

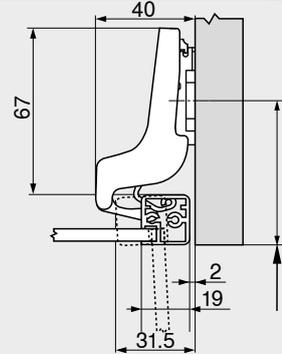


F Gap

Dual application



Inset application



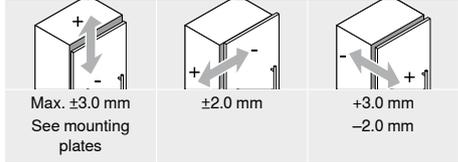
Set mounting plate back by frame width +1.7 mm

Minimum gap F for aluminium frame fronts (R = 1 mm) based on the factory setting

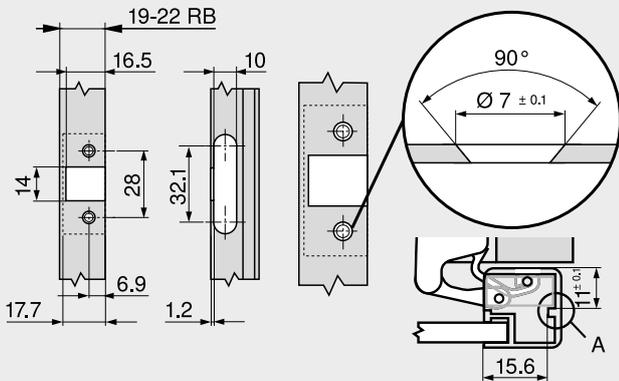
Side frame width RB (mm)	Frame thickness RS (mm)											
	18	19	20	21	22	24	25	26	27	28	30	32
19	0.2	0.3	0.4	0.6	0.7	1.2	Δ	Δ	Δ	Δ	Δ	Δ
20	0.2	0.3	0.4	0.5	0.7	1.1	Δ	Δ	Δ	Δ	Δ	Δ
21	0.2	0.3	0.4	0.5	0.7	1.0	Δ	Δ	Δ	Δ	Δ	Δ
22	0.2	0.3	0.4	0.5	0.7	1.1	Δ	Δ	Δ	Δ	Δ	Δ
Additional for +2 mm side adjustment												
	+0.1	+0.2	+0.3	+0.3	+0.3	+0.4						

Δ In these cases a trial is recommended

Adjustment



Screw-on



RB Side frame width
 A The hinge boss should be able to support itself in the routing

Reference pages

Overview – CLIP top BLUMOTION CLIP top – hinges	71	Assembly, removal and adjustment	
Mounting plates	144		
Accessories – hinge arm cover cap	151	Short URL	
Accessories – general	153		
Overview – BLUMOTION for doors	157		
Overview – TIP-ON for doors	171		
Overview – assembly devices	591		
More technical details	698		