

Drawer – M Web code
DQJ19A

Space requirement in cabinet	Installation dimensions – front – screw-on	Drilling distances – front – INSERTA EXPANDO T front	Installation dimensions – back
<p>* +1 mm if cabinet profile is installed before the cabinet is assembled</p> <p>** Incl. 2 mm tilt adjustment</p>	<p>FA Front overlay</p> <p>* +1 mm if cabinet profile is installed before the cabinet is assembled</p>	<p>* +1 mm if cabinet profile is installed before the cabinet is assembled</p> <p>** Min. 6 mm for EXPANDO T</p>	

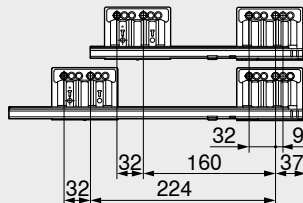
Hole spacing – cabinet profiles

Cabinet profile – 450 – 40 kg

Nominal length NL (mm)

270 | 300 | 350

400 | 450 | 500 | 550 | 600



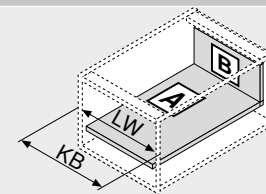
Cutting – 16 mm chipboard

B Chipboard back
83 mm

LW – 51 mm

A Base
Chipboard back
NL – 26 mm
Steel back
NL – 22 mm

LW – 51 mm



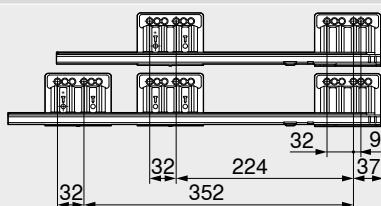
KB Cabinet width
LW Internal cabinet width
NL Nominal length

Cabinet profile – 453 – 70 kg

Nominal length NL (mm)

450 | 500 | 550

600



Drilling distances – drawer base

NL (mm)	X (mm)
270 300	128
350 400 450 500 550 600	256

Pre-drilling possible when using a flat head screw

NL Nominal length

Internal cabinet depth LT min. = nominal length NL + 3 mm

Reference pages

Overview	257	CABLOXX	582	Assembly, removal and adjustment	
Fixing system for thin fronts – EXPANDO T	584	Accessories Cabinet profile fixing positions	291 295		
Assembly recommendation and limitation of liability – EXPANDO T	585	E-SERVICES and assembly devices	590	Short URL www.blum.com/a355	
SERVO-DRIVE for LEGRABOX MERIVOBX TANDEMBOX	358	More technical details	698		
TIP-ON BLUMOTION for MERIVOBX	296				
AMBIA-LINE for LEGRABOX MERIVOBX	528				